

# SAFETY DATA SHEET

ARALDITE® 2011 GB RESIN

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : ARALDITE® 2011 GB RESIN  
**Product code** : 00074041  
**Product description** :

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Component for adhesive applications

### 1.3 Details of the supplier of the safety data sheet

**Supplier** : Huntsman Advanced Materials (Europe)BVBA  
Everslaan 45  
3078 Everberg / Belgium  
Tel.: +41 61 299 20 41  
Fax: +41 61 299 20 40

**e-mail address of person responsible for this SDS** : Global\_Product\_EHS\_AdMat@huntsman.com

### 1.4 Emergency telephone number

#### Supplier

**Telephone number** : EUROPE: +32 35 75 1234  
France ORFILA: +33(0)145425959  
ASIA: +65 6336-6011  
China: +86 20 39377888  
India: +91 22 4050 6333  
Australia: 1800 786 152  
New Zealand: 0800 767 437  
USA: +1/800/424.9300

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315  
Eye Irrit. 2, H319  
Skin Sens. 1, H317  
Aquatic Chronic 2, H411

#### Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

**Classification** : Xi; R36/38  
R43  
N; R51/53

**Human health hazards** : Irritating to eyes and skin. May cause sensitisation by skin contact.

**Environmental hazards** : Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

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**SECTION 2: Hazards identification**

**Hazard pictograms** : 

**Signal word** : Warning  
**Hazard statements** : Causes skin irritation.  
 Causes serious eye irritation.  
 May cause an allergic skin reaction.  
 Toxic to aquatic life with long lasting effects.

**Precautionary statements**

**General** : Not applicable.  
**Prevention** : Wear protective gloves: >8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Avoid release to the environment.  
**Response** : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.  
**Hazardous ingredients** : reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)  
**Supplemental label elements** : Not applicable.  
**Supplemental label elements** : Contains epoxy constituents. See information supplied by the manufacturer.  
**Special packaging requirements**  
**Containers to be fitted with child-resistant fastenings** : Not applicable.  
**Tactile warning of danger** : Not applicable.

**2.3 Other hazards**

**Other hazards which do not result in classification** : Not available.

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### SECTION 3: Composition/information on ingredients

Substance/mixture : Mixture

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	CAS: 25068-38-6 EC: 500-033-5 RRN: 01-2119456619-26	60-100	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
bisphenol F-epoxy resin	CAS: 9003-36-5 EC: 500-006-8 RRN: 01-2119454392-40	7-13	Xi; R38 R43 N; R51/53	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
bisphenol A - epoxy resins, number average MW >700 - <1100	CAS: 25068-38-6	3-7	Xi; R36/38 R43  <b>See Section 16 for the full text of the R-phrases declared above.</b>	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317  <b>See Section 16 for the full text of the H statements declared above.</b>	[1]

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

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## SECTION 4: First aid measures

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

**Eye contact** : Causes serious eye irritation.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.  
**Ingestion** : Irritating to mouth, throat and stomach.

#### Over-exposure signs/symptoms

**Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness

**Inhalation** : No specific data.

**Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness

**Ingestion** : No specific data.

### 4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
 carbon dioxide  
 carbon monoxide  
 halogenated compounds  
 metal oxide/oxides

### 5.3 Advice for firefighters

**Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

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## SECTION 5: Firefighting measures

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

### 6.4 Reference to other sections

: See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Not applicable.

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## SECTION 7: Handling and storage

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**7.2 Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

**Storage hazard class Huntsman Advanced Materials** : Storage class 10, Environmentally hazardous liquids

### 7.3 Specific end use(s)

**Recommendations** : Not available.

**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

#### Derived effect levels

No DELs available.

#### Predicted effect concentrations

No PECs available.

### 8.2 Exposure controls

**Appropriate engineering controls** : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

#### Individual protection measures

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## SECTION 8: Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Material of gloves for long term application (BTT>480min):** : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)
- Material of gloves for short term/splash application (10min<BTT<480min):** : nitrile rubber, neoprene  
(BTT = Break Through Time)
- Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at [www.gisbau.de](http://www.gisbau.de).
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid. [Paste.]
- Colour** : Natural color
- Odour** : Slight
- Odour threshold** : Not available.
- pH** : 6 [Conc. (% w/w): 50%]
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : >200°C
- Flash point** : Closed cup: 210°C [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)]  
Open cup: 260°C
- Evaporation rate** : Not available.

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**SECTION 9: Physical and chemical properties**

**Flammability (solid, gas)** : Not available.  
**Burning time** : Not applicable.  
**Burning rate** : Not applicable.  
**Upper/lower flammability or explosive limits** : Not available.  
**Vapour pressure** : <0.0001 kPa [20°C]  
**Vapour density** : Not available.  
**Relative density** : Not available.  
**Solubility(ies)**  
**Water solubility** : practically insoluble  
 20 deg C  
**Partition coefficient: n-octanol/water (LogK<sub>ow</sub>)** : Not available.  
**Auto-ignition temperature** : Not available.  
**Decomposition temperature** : >200°C  
**Viscosity** : Dynamic: 30000 to 50000 mPa·s 25 deg C  
**Explosive properties** : Not available.  
**Oxidising properties** : Not available.

**9.2 Other information**

**Density** : 1.15 g/cm<sup>3</sup> [25°C (77°F)]

**SECTION 10: Stability and reactivity**

**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**10.2 Chemical stability** : The product is stable.

**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**10.4 Conditions to avoid** : No specific data.

**10.5 Incompatible materials** : strong acids, strong bases, strong oxidising agents

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Decomposition products may include the following materials:Carbon oxides, Burning produces obnoxious and toxic fumes.

**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

Acute toxicity

Product/ingredient name	Endpoint	Species	Result	Exposure



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**SECTION 11: Toxicological information**

reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	LC0 Inhalation Vapour	Rat - Male	0.00001 ppm	5 hours
	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
bisphenol F-epoxy resin	LD50 Oral	Rat - Female	>2000 mg/kg	-
	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
	LD50 Oral	Rat - Male, Female	>5000 mg/kg	-

**Acute toxicity estimates**

Not available.

**Irritation/Corrosion**

Product/ingredient name	Test	Species	Route of exposure	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Mild irritant
bisphenol F-epoxy resin	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Non-irritant.
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant

**Conclusion/Summary**

**Skin** : No additional information.  
**Eyes** : No additional information.  
**Respiratory** : No additional information.

**Sensitiser**

Product/ingredient name	Test	Route of exposure	Species	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
bisphenol F-epoxy resin	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising

**Conclusion/Summary** : No additional information.

**Mutagenicity**

Product/ingredient name	Test	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 478 Genetic Toxicology: Rodent Dominant Lethal Test	Negative
bisphenol F-epoxy resin	EPA OPPTS	Negative
	OECD 471 Bacterial Reverse	Positive

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**SECTION 11: Toxicological information**

	Mutation Test OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Positive
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
	OECD 486 Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo	Negative

**Carcinogenicity**

Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 7 days per week	Negative	Oral	-
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Dermal	-
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Mouse	2 years; 3 days per week	Negative	Dermal	-

**Reproductive toxicity**

Product/ingredient name	Test	Species	Result/Result type	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) bisphenol F-epoxy resin	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL	-
	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL	-

**Teratogenicity**

Product/ingredient name	Test	Species	Result/Result type
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	>540 mg/kg NOEL
	EPA CFR	Rabbit - Female	>300 mg/kg NOEL
bisphenol F-epoxy resin	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	180 mg/kg NOAEL
	EPA CFR	Rabbit - Female	>300 mg/kg NOEL

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**Aspiration hazard**

Not available.

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**SECTION 11: Toxicological information**

**Information on the likely routes of exposure** : Not available.

**Potential acute health effects**

**Inhalation** : No known significant effects or critical hazards.  
**Ingestion** : Irritating to mouth, throat and stomach.  
**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.  
**Eye contact** : Causes serious eye irritation.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Inhalation** : No specific data.  
**Ingestion** : No specific data.  
**Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness  
**Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

**Long term exposure**

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

**Potential chronic health effects**

Product/ingredient name	Test	Result type	Result	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	50 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOEL	10 mg/kg	-
bisphenol F-epoxy resin	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOAEL	100 mg/kg	-
	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	250 mg/kg	-

**Conclusion/Summary** : Not available.

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

**Other information** : Not available.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	-	Acute EC50	72 hours Static	Algae	9.4 mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	1.7 mg/L
	-	Acute IC50	3 hours Static	Bacteria	>100 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	1.5 mg/L
bisphenol F-epoxy resin	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	0.3 mg/L
	OECD 201 Alga, Growth Inhibition Test	Acute EC50	72 hours Static	Algae	1.8 mg/L
	OECD OECD 202: Part I ( <i>Daphnia</i> sp., Acute Immobilisation test)	Acute EC50	48 hours Static	Daphnia	1.6 mg/L
	-	Acute IC50	3 hours Static	Bacteria	>100 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Semi-static	Fish	0.55 mg/L
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	0.3 mg/L

**12.2 Persistence and degradability**

Product/ingredient name	Test	Period	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) bisphenol F-epoxy resin	OECD Derived from OECD 301F (Biodegradation Test)	28 days	5 %
	EU	28 days	0 %

**Conclusion/Summary** : reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700): Not readily biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) bisphenol F-epoxy resin	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	-	Not readily
	-	-	Not readily

**12.3 Bioaccumulative potential**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	3.242	31	low
bisphenol F-epoxy resin	2.7 to 3.6	-	high

**12.4 Mobility in soil**

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**SECTION 12: Ecological information**

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.  
**Mobility** : Not available.

**12.5 Results of PBT and vPvB assessment**

Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

**12.7 Other ecological information**

**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods**

**Product**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

**Hazardous waste** : Yes.

**European waste catalogue (EWC)**

Waste code	Waste designation
07 02 08*	other still bottoms and reaction residues

**Packaging**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 14: Transport information**

	14.1 UN number	14.2 UN proper shipping name
<b>ADR/RID</b>	UN3082	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN) (BISPHENOL F EPOXY RESIN) (Bisphenol A epoxy resin)
<b>IMDG</b>	UN3082	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN) (BISPHENOL F EPOXY RESIN) (Bisphenol A epoxy resin). Marine pollutant (Bisphenol A epoxy resin, bisphenol F-epoxy resin)
<b>IATA</b>	UN3082	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN) (BISPHENOL F EPOXY RESIN) (Bisphenol A epoxy resin)

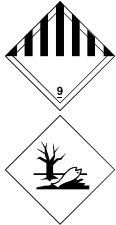
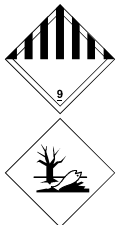
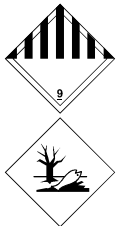
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**SECTION 14: Transport information**

	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information
<b>ADR/RID</b>	9 	III	Yes.	Not available.	<b>Hazard identification number</b> 90  <b>Special provisions</b> 274 335 601  <b>Tunnel code</b> E
<b>IMDG</b>	9 	III	Yes.	Not available.	<b>Emergency schedules (EmS)</b> F-A, S-F
<b>IATA</b>	9 	III	Yes.	Not available.	<b>Passenger and Cargo Aircraft</b> Quantity limitation: 450 L Packaging instructions: 964 <b>Cargo Aircraft Only</b> Quantity limitation: 450 L Packaging instructions: 964

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not applicable.

**SECTION 15: Regulatory information**

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

Other EU regulations

**Europe inventory** : All components are listed or exempted.

**Black List Chemicals** : Not listed

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## SECTION 15: Regulatory information

**Priority List Chemicals** : Not listed

**Integrated pollution prevention and control list (IPPC) - Air** : Not listed

**Integrated pollution prevention and control list (IPPC) - Water** : Not listed

### National regulations

**VOC content** : Tax exempted.

### International regulations

**Chemical Weapons Convention List Schedule I Chemicals** : Not listed

**Chemical Weapons Convention List Schedule II Chemicals** : Not listed

**Chemical Weapons Convention List Schedule III Chemicals** : Not listed

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 DNEL = Derived No Effect Level  
 EUH statement = CLP-specific Hazard statement  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

**Full text of abbreviated R statements** : H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H411 Toxic to aquatic life with long lasting effects.

**Full text of classifications [CLP/GHS]** : Aquatic Chronic 2, H411 AQUATIC TOXICITY (CHRONIC) - Category 2  
 Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2  
 Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2  
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

**Full text of abbreviated R phrases** : R38- Irritating to skin.  
 R36/38- Irritating to eyes and skin.  
 R43- May cause sensitisation by skin contact.  
 R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Full text of classifications [DSD/DPD]** : Xi - Irritant  
 N - Dangerous for the environment

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**SECTION 16: Other information**

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<b>Version</b>	: 1

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*THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.*

*Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.*

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# SAFETY DATA SHEET



ARALDITE® 2011 GB HARDENER

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : ARALDITE® 2011 GB HARDENER  
**Registration number** : Not available.  
**Product code** : 00074042  
**Product description** :  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Hardener for adhesive systems

### 1.3 Details of the supplier of the safety data sheet

**Supplier** : Huntsman Advanced Materials (Switzerland) GmbH  
Klybeckstrasse 200  
CH-4057 Basel / Switzerland  
Tel.: +41 61 299 20 41  
Fax: +41 61 299 20 40

**e-mail address of person responsible for this SDS** : Global\_Product\_EHS\_AdMat@huntsman.com

E-mail address to request full REACH registration number upon EU member State Authority request :  
REACH\_Registration\_Nr\_AM@huntsman.com

### 1.4 Emergency telephone number

**Switzerland** : Swiss Toxicologic Information Centre - Emergency Phone 145 (24 h, +41 44 251 5151 from outside Switzerland)

#### Supplier

**Telephone number** : EUROPE: +32 35 75 1234  
France ORFILA: +33(0)145425959  
ASIA: +65 6336-6011  
China: +86 20 39377888  
+86 532 83889090  
India: + 91 22 42 87 5333  
Australia: 1800 786 152  
New Zealand: 0800 767 437  
USA: +1/800/424.9300

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Corr. 1C, H314  
Eye Dam. 1, H318  
Skin Sens. 1, H317

**Ingredients of unknown toxicity** :

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**SECTION 2: Hazards identification**

Ingredients of unknown ecotoxicity :

**Classification according to Directive 1999/45/EC [DPD]**

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

**Classification** : C; R34  
R43

**Human health hazards** : Causes burns. May cause sensitisation by skin contact.

**Additional information** : According to Directive 99/45/EC, Article 6, Paragraph 1b, classification derived from direct toxicological testing of the preparation take precedence over classification derived from using the conventional (calculation) method.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

**2.2 Label elements**

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.

**Precautionary statements**

**General** : Not applicable.

**Prevention** : Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Wear protective clothing.

**Response** : IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

**Storage** : Store locked up.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazardous ingredients** : N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine  
Amines, polyethylenepoly-, triethylenetetramine fraction

**Supplemental label elements** : Not applicable.

**Special packaging requirements**

**Containers to be fitted with child-resistant fastenings** : Not applicable.

**Tactile warning of danger** : Not applicable.

**2.3 Other hazards**

**Other hazards which do not result in classification** : None known.

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**SECTION 3: Composition/information on ingredients****3.2 Mixtures** : Mixture

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
N'-(3-Aminopropyl)-N, N-dimethylpropane-1, 3-diamine	CAS: 10563-29-8 EC: 234-148-4	7-13	Xn; R21/22 C; R35 R43	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317	[1]
Amines, polyethylenepoly-, triethylenetetramine fraction	CAS: 90640-67-8 EC: 292-588-2 RRN: 01-2119487919-13	3-7	Xn; R21/22 C; R34 R43 R52/53  <b>See Section 16 for the full text of the R-phrases declared above.</b>	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412  <b>See Section 16 for the full text of the H statements declared above.</b>	[1]

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

**Other means of identification**

REACH Product name	CAS no.	Other	CAS no.
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	Amines, polyethylenepoly-, triethylenetetramine fraction	

**SECTION 4: First aid measures****4.1 Description of first aid measures**

**Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

**Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

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## SECTION 4: First aid measures

- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
Carbon monoxide  
nitrogen oxides

### 5.3 Advice for firefighters

**Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

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## SECTION 6: Accidental release measures

**6.4 Reference to other sections** : See Section 1 for emergency contact information.  
 See Section 8 for information on appropriate personal protective equipment.  
 See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**7.2 Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

**Storage hazard class Huntsman Advanced Materials** : Storage class 8, Corrosive substances

### 7.3 Specific end use(s)

- Recommendations** : Not available.  
**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

**Occupational exposure limits**  
 No exposure limit value known.

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**SECTION 8: Exposure controls/personal protection**

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Derived effect levels**

Product/ingredient name	Type	Exposure	Value	Population	Effects	
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	DNEL	Long term Inhalation	3.7 mg/m <sup>3</sup>	Workers	Systemic	
	DNEL	Short term Inhalation	7.5 mg/m <sup>3</sup>	Workers	Systemic	
	DNEL	Long term Inhalation	3.7 mg/m <sup>3</sup>	Workers	Local	
	DNEL	Short term Inhalation	7.5 mg/m <sup>3</sup>	Workers	Local	
	DNEL	Long term Dermal	0.67 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	0.65 mg/m <sup>3</sup>	Consumers	Systemic	
	DNEL	Long term Inhalation	0.65 mg/m <sup>3</sup>	Consumers	Local	
	DNEL	Long term Oral	0.2 mg/kg bw/day	Consumers	Systemic	
	Amines, polyethylenepoly-, triethylenetetramine fraction	DNEL	Short term Inhalation	5380 mg/m <sup>3</sup>	Workers	Systemic
		DNEL	Long term Dermal	0.57 mg/kg bw/day	Workers	Systemic
		DNEL	Long term Inhalation	1 mg/m <sup>3</sup>	Workers	Systemic
		DNEL	Long term Dermal	0.028 mg/m <sup>3</sup>	Workers	Local
		DNEL	Short term Dermal	8 mg/kg bw/day	Consumers	Systemic
		DNEL	Short term Inhalation	1600 mg/m <sup>3</sup>	Consumers	Systemic
DNEL		Short term Oral	20 mg/kg bw/day	Consumers	Systemic	
DNEL		Short term Dermal	1 mg/cm <sup>2</sup>	Consumers	Local	
DNEL		Short term Dermal	0.25 mg/kg bw/day	Consumers	Local	
DNEL		Long term Inhalation	0.29 mg/m <sup>3</sup>	Consumers	Systemic	
DNEL	Long term Oral	0.41 mg/kg bw/day	Consumers	Systemic		
DNEL	Long term Dermal	0.43 mg/cm <sup>2</sup>	Consumers	Local		

**Predicted effect concentrations**

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**SECTION 8: Exposure controls/personal protection**

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine  Amines, polyethylenepoly-, triethylenetetramine fraction	PNEC	Fresh water	9.2 µg/l	Assessment Factors
	PNEC	Marine	0.92 µg/l	Assessment Factors
	PNEC	PNECintermittent	92 µg/l	Assessment Factors
	PNEC	Sewage Treatment Plant	18.1 mg/l	Assessment Factors
	PNEC	Fresh water sediment	0.0336 mg/kg	Equilibrium Partitioning
	PNEC	Marine water sediment	0.00336 mg/kg	Equilibrium Partitioning
	PNEC	Soil	0.00132 mg/kg	Equilibrium Partitioning
	PNEC	Fresh water	190 µg/l	Assessment Factors
	PNEC	Fresh water sediment	95.9 mg/kg	Equilibrium Partitioning
	PNEC	Marine	38 µg/l	Assessment Factors
	PNEC	PNECintermittent	200 µg/l	Assessment Factors
	PNEC	Marine water sediment	19.2 mg/kg	Equilibrium Partitioning
	PNEC	Soil	19.1 mg/kg	Equilibrium Partitioning
	PNEC	Sewage Treatment Plant	4.25 mg/l	Assessment Factors
	PNEC	Secondary Poisoning	0.18 mg/kg	Assessment Factors

**8.2 Exposure controls**

**Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Individual protection measures**

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

**Skin protection**

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Material of gloves for long term application (BTT>480min):** : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)

**Material of gloves for short term/splash application (10min <BTT<480min):** : nitrile rubber

(BTT = Break Through Time)



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**SECTION 8: Exposure controls/personal protection**

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at [www.gisbau.de](http://www.gisbau.de).

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties**Appearance

- Physical state** : Liquid.
- Colour** : Light yellow
- Odour** : Slight
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : >200°C
- Flash point** : Closed cup: 110°C [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Upper/lower flammability or explosive limits** : Not available.
- Vapour pressure** : 0.004 kPa [room temperature]
- Vapour density** : Not available.
- Relative density** : Not available.
- Solubility(ies)**
- Water solubility** : practically insoluble
- 20 deg C
- Partition coefficient: n-octanol/water (LogK<sub>ow</sub>)** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : >200°C

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**SECTION 9: Physical and chemical properties**

**Viscosity** : Dynamic (25°C): 20000 - 35000 mPa·s  
Kinematic: Not available.  
Kinematic (40°C): Not available.

**Explosive properties** : Not available.

**Oxidising properties** : Not available.

**9.2 Other information**

**Density** : 0.95 g/cm<sup>3</sup> [25°C (77°F)]

**SECTION 10: Stability and reactivity**

**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**10.2 Chemical stability** : The product is stable.

**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**10.4 Conditions to avoid** : No specific data.

**10.5 Incompatible materials** : strong acids, strong bases, strong oxidising agents

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Decomposition products may include the following materials: Carbon oxides, Nitrogen oxides, Burning produces obnoxious and toxic fumes.

**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Endpoint	Species	Result	Exposure
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	LD50 Dermal	Rabbit	1310 mg/kg	-
	LD50 Oral	Rat - Male, Female	1669 mg/kg	-
Amines, polyethylenepoly-, triethylenetetramine fraction	LD50 Dermal	Rabbit - Male, Female	1465.4 mg/kg	-
	LD50 Oral	Rat - Male, Female	1716.2 mg/kg	-

**Conclusion/Summary** : No additional information.

**Acute toxicity estimates**

Not available.

**Irritation/Corrosion**

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## SECTION 11: Toxicological information

Product/ingredient name	Test	Species	Route of exposure	Result
ARALDITE 2011 GB HARDENER	-	Rabbit	Skin	Corrosive
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine Amines, polyethylenepoly-, triethylenetetramine fraction	-	Rabbit	Eyes	Corrosive
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Corrosive
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Skin	Corrosive
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Eyes	Corrosive

### Conclusion/Summary

**Skin** : ARALDITE® 2011 GB HARDENER Corrosive to the skin.  
 N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine Corrosive to the skin.  
 Amines, polyethylenepoly-, triethylenetetramine fraction Corrosive to the skin.

**Eyes** : ARALDITE® 2011 GB HARDENER Corrosive to eyes.  
 Amines, polyethylenepoly-, triethylenetetramine fraction Corrosive to eyes.

**Respiratory** : No additional information.

### Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitising
	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitising

### Conclusion/Summary

**Skin** : No additional information.

**Respiratory** : No additional information.

### Mutagenicity

Product/ingredient name	Test	Result
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 471 Bacterial Reverse Mutation Test	Negative
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Negative
	OECD 487- In vitro Mammalian Cell Micronucleus Test	Negative
	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 482 Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in	Negative

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## SECTION 11: Toxicological information

	Mammalian Cells in vitro OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
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**Conclusion/Summary** : N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine Amines, polyethylenepoly-, triethylenetetramine fraction

Not mutagenic in a standard battery of genetic toxicological tests.

The weight of the scientific evidence indicates that this material is non-genotoxic.

### Carcinogenicity

Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	No official guidelines	Mouse	20 months; 3 days per week	Negative	Dermal	-
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 451 Carcinogenicity Studies	Mouse	3 days per week	Negative	Dermal	-

**Conclusion/Summary** : No additional information.

### Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/Developmental Toxicity Screening Test	Rat	Oral: 15 mg/kg NOAEL	-

**Conclusion/Summary** : Amines, polyethylenepoly-, triethylenetetramine fraction

In accordance with column 2 of Annex VII - X of Regulation (EC) No 1907/2006, the test for this property of the substance does not need to be conducted.

### Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/Developmental Toxicity Screening Test	Rat - Male, Female	15 mg/kg NOAEL
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 414 Prenatal Developmental Toxicity Study	Rat	0 to 750 mg/kg NOAEL
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit	0 to 125 mg/kg NOAEL

**Conclusion/Summary** : No additional information.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

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## SECTION 11: Toxicological information

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Ingestion** : May cause burns to mouth, throat and stomach.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye damage.

### Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : No specific data.
- Ingestion** : Adverse symptoms may include the following:  
stomach pains
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

### Potential chronic health effects

Product/ingredient name	Test	Result type	Result	Target organs
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	1000 ppm	-
	No official guidelines	NOAEL	>56.3 mg/kg/d	-
Amines, polyethylenepoly-, triethylenetetramine fraction	No official guidelines	NOEC Vapour	550 mg/m <sup>3</sup>	-
	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	50 mg/kg/d	lungs

- Conclusion/Summary** : No additional information.
- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

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**SECTION 11: Toxicological information**

**Other information** : Not available.

**SECTION 12: Ecological information**

**12.1 Toxicity**

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	DIN DIN 38412 Part 8	Acute EC50	16 hours Static	Bacteria	181 mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	9.2 mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute ErC50 (growth rate)	72 hours Static	Algae	21 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	>100 mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic LOAEL	72 hours Static	Algae	5.7 mg/l
Amines, polyethylenepoly-, triethylenetetramine fraction	No official guidelines	Acute EC50	30 minutes Static	Bacteria	800 mg/l
	EU EC C.2 Acute Toxicity for Daphnia	Acute EC50	48 hours Static	Daphnia	31.1 mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute ErC50 (growth rate)	72 hours Semi-static	Algae	20 mg/l
	EPA OPPTS EPA OTS 797.1400	Acute LC50	96 hours Static	Fish	330 mg/l
	No official guidelines	Chronic EC10	30 minutes Static	Bacteria	42.5 mg/l
	OECD OECD 202: Part II ( <i>Daphnia</i> sp., Reproduction Test)	Chronic EC10	21 days Semi-static	Daphnia	1.9 mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	72 hours Semi-static	Algae	<2.5 mg/l

**Conclusion/Summary** : No additional information.

**12.2 Persistence and degradability**

Product/ingredient name	Test	Period	Result
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	ISO ISO 7827, 1984 - Evaluation in an aqueous medium of the ultimate aerobic biodegradability of organic compounds	28 days	100 %
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 302A Inherent Biodegradability: Modified SCAS Test	84 days	20 %
	OECD 301D Ready Biodegradability - Closed Bottle Test	162 days	0 %

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**SECTION 12: Ecological information**

**Conclusion/Summary** : Amines, polyethylenepoly-, triethylenetetramine fraction Not biodegradable

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	-	-	Readily
Amines, polyethylenepoly-, triethylenetetramine fraction	-	-	Not readily

**12.3 Bioaccumulative potential**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	0.5	-	low
Amines, polyethylenepoly-, triethylenetetramine fraction	-2.65	-	low

**12.4 Mobility in soil**

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

**12.5 Results of PBT and vPvB assessment**

Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

**12.7 Other ecological information****SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods****Product**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : Yes.

**European waste catalogue (EWC)**

Waste code	Waste designation
07 02 04*	other organic solvents, washing liquids and mother liquors

**Packaging**

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### SECTION 13: Disposal considerations

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spill material and runoff and contact with soil, waterways, drains and sewers.

### SECTION 14: Transport information

	14.1 UN number	14.2 UN proper shipping name
ADR/RID	UN2735	Polyamines, liquid, corrosive, n.o.s. (Dimethyl dipropyl triamine)
IMDG	UN2735	Polyamines, liquid, corrosive, n.o.s. (Dimethyl dipropyl triamine)
IATA	UN2735	Polyamines, liquid, corrosive, n.o.s. (Dimethyl dipropyl triamine)

	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information
ADR/RID	8 	III	No.	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	<b>Hazard identification number</b> 80 <b>Special provisions</b> 274 <b>Tunnel code</b> E
IMDG	8 	III	No.	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	<b>Emergency schedules (EmS)</b> F-A S-B




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## SECTION 14: Transport information

IATA	8		III	No.	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	<b>Passenger and Cargo Aircraft</b> Quantity limitation: 5 L Packaging instructions: 852 <b>Cargo Aircraft Only</b> Quantity limitation: 60 L Packaging instructions: 856
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14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not applicable.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU Regulation (EC) No. 1907/2006 (REACH)

This product is compliant with the REACH Regulation EC 1907/2006.

Huntsman has pre-registered and is registering all of the substances that it manufactures in or imports into the European Economic Area (EEA) that are subject to Title II of the REACH Regulation.

#### Annex XIV - List of substances subject to authorisation

##### Annex XIV

None of the components are listed.

##### Substances of very high concern

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

#### Other EU regulations

Europe inventory : All components are listed or exempted.

Black List Chemicals : Not listed

Priority List Chemicals : Not listed

Integrated pollution prevention and control list (IPPC) - Air : Not listed

Integrated pollution prevention and control list (IPPC) - Water : Not listed

#### National regulations

Australia inventory (AICS) : All components are listed or exempted.

Canada inventory :

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**SECTION 15: Regulatory information**

- China inventory (IECSC)** : All components are listed or exempted.
- Japan inventory** : Not determined.
- Korea inventory (KECI)** :
- New Zealand Inventory of Chemicals (NZIoC)** :
- Philippines inventory (PICCS)** :
- United States inventory (TSCA 8b)** : All components are listed or exempted.
- Chemical Weapons Convention List Schedule I Chemicals** : Not listed
- Chemical Weapons Convention List Schedule II Chemicals** : Not listed
- Chemical Weapons Convention List Schedule III Chemicals** : Not listed

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

**SECTION 16: Other information**

Indicates information that has changed from previously issued version.

- Abbreviations and acronyms** :
- ATE = Acute Toxicity Estimate
  - CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
  - DNEL = Derived No Effect Level
  - EUH statement = CLP-specific Hazard statement
  - PNEC = Predicted No Effect Concentration
  - RRN = REACH Registration Number

**Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Classification	Justification
Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317	Expert judgment Expert judgment Expert judgment

- Full text of abbreviated H statements** :
- H302 Harmful if swallowed.
  - H312 Harmful in contact with skin.
  - H314 Causes severe skin burns and eye damage.
  - H317 May cause an allergic skin reaction.
  - H318 Causes serious eye damage.
  - H412 Harmful to aquatic life with long lasting effects.

- Full text of classifications [CLP/GHS]** :
- Acute Tox. 4, H302 ACUTE TOXICITY: ORAL - Category 4
  - Acute Tox. 4, H312 ACUTE TOXICITY: SKIN - Category 4
  - Aquatic Chronic 3, H412 LONG-TERM AQUATIC HAZARD - Category 3
  - Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
  - Skin Corr. 1A, H314 SKIN CORROSION/IRRITATION - Category 1A
  - Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B
  - Skin Corr. 1C, H314 SKIN CORROSION/IRRITATION - Category 1C
  - Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

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## SECTION 16: Other information

**Full text of abbreviated R phrases** : R21/22- Harmful in contact with skin and if swallowed.  
R34- Causes burns.  
R35- Causes severe burns.  
R43- May cause sensitisation by skin contact.  
R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Full text of classifications [DSD/DPD]** : C - Corrosive  
Xn - Harmful

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